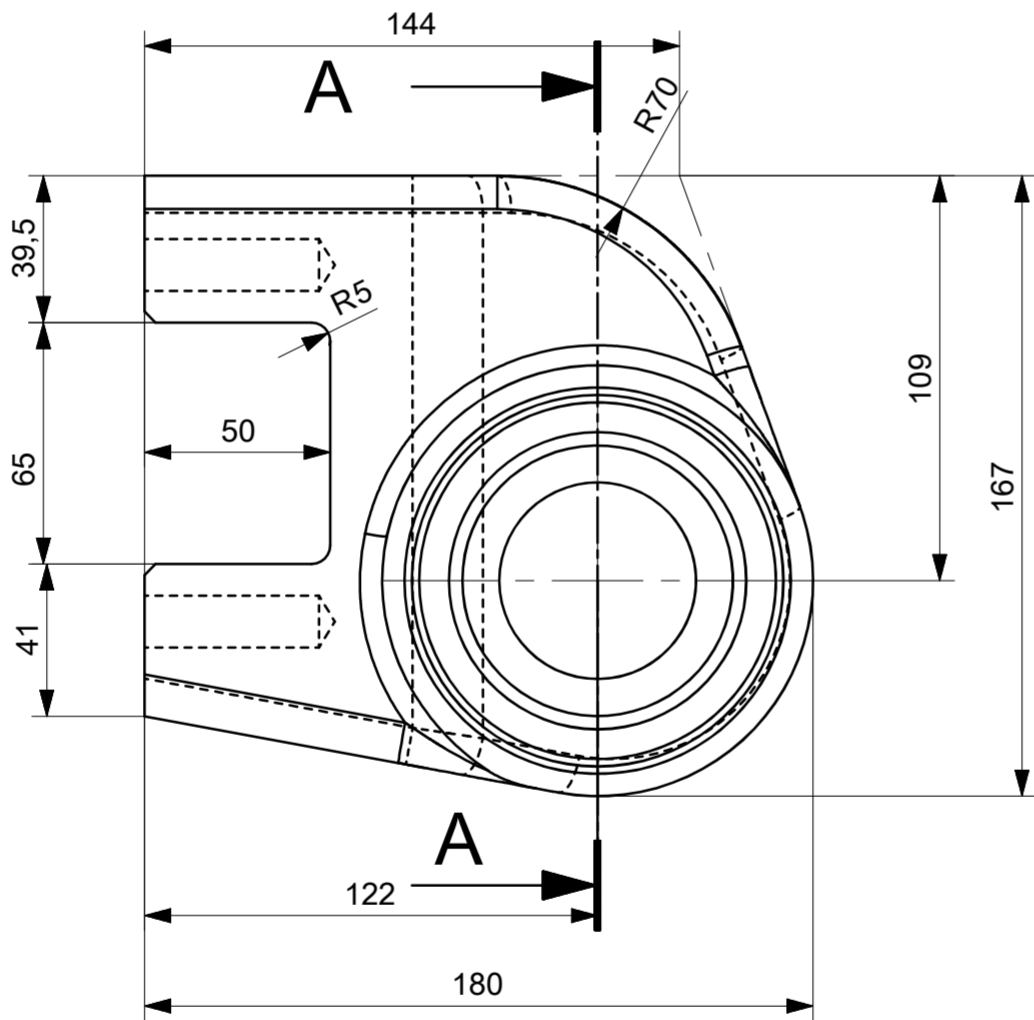
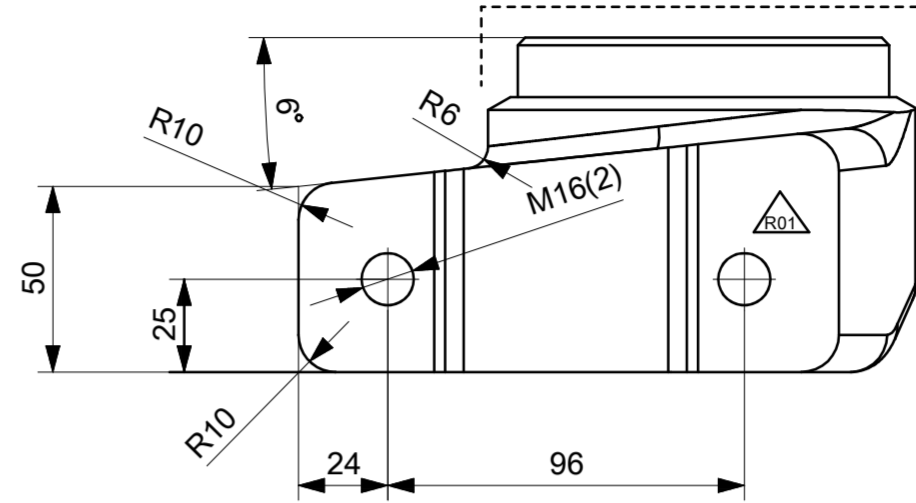
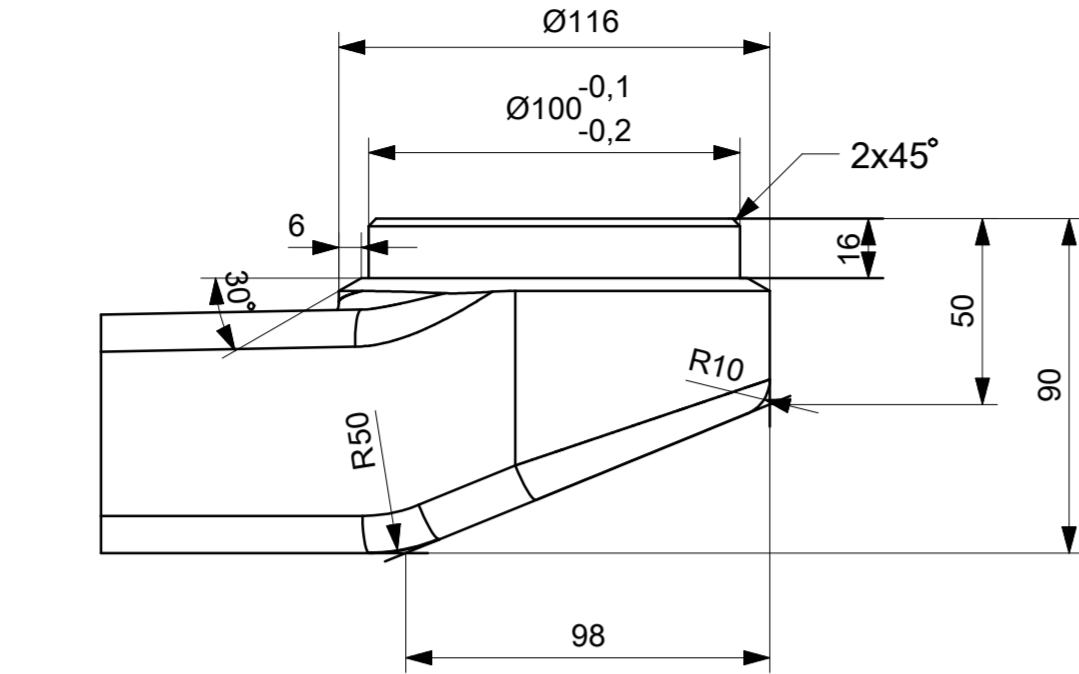
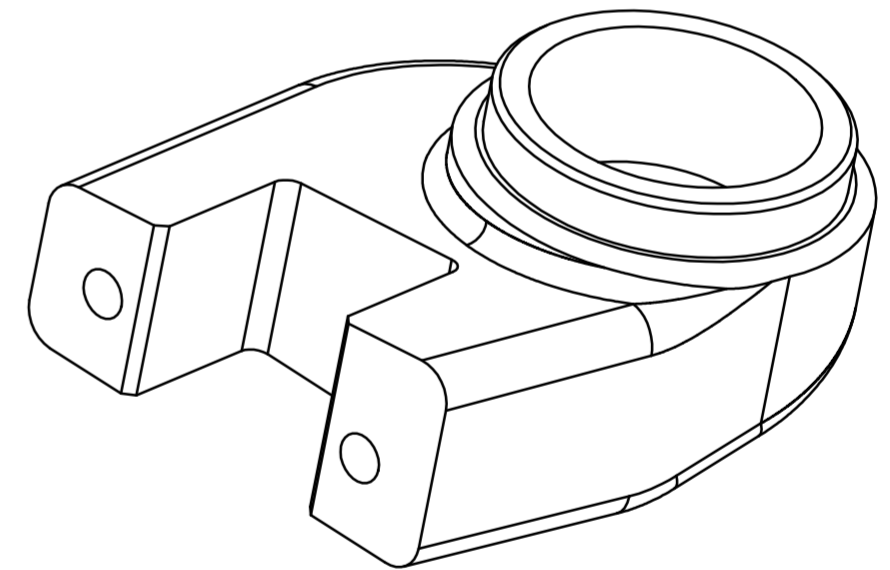
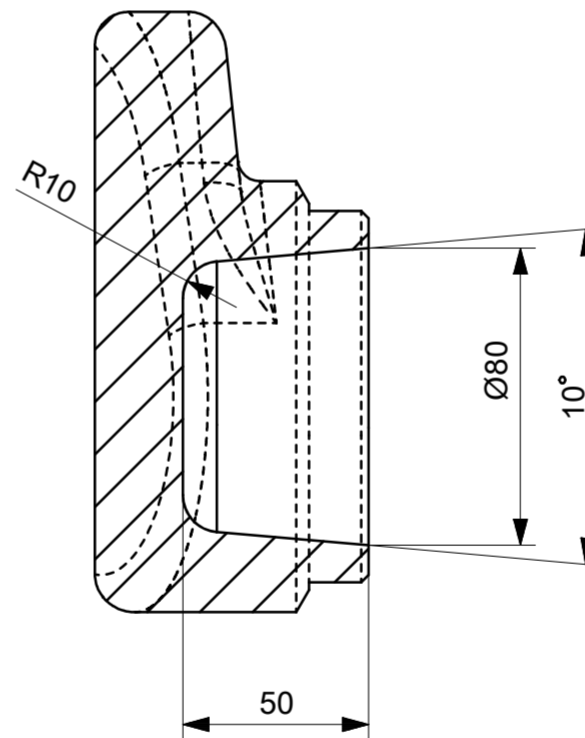


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ISO 13920 Welded Construction	ISO 2768 General Tolerances			S 12708 Steel Casting		
	<1000	6,0	0,8	<630	4,0	0,7
	<400	3,0	0,6	<250	3,0	0,4
	100	2,0	0,3	40	1,5	0,2
ISO 2768 General Tolerances	L mm	Ham	Isl.	Nom. Size	Class	
	<4000	2,0	0,4	<2000	1,2	0,4
	<1000	0,8	0,3	<400	0,5	0,3
	30-120	0,3	0,2	2-30	0,2	0,1
ISO 13920 Welded Construction	L mm	m ±	K ±	Nom. Size	Class	
	>20000	9,0	8,0	<20000	8,0	7,0
	<16000	7,0	6,0	<12000	6,0	5,0
	<8000	5,0	4,0	<4000	4,0	3,0
ISO 13920 Welded Construction	<2000	3,0	2,0	<1000	2,0	1,5
	<400	1,0	1,0	30-120	1,0	0,5
	2-30	1,0	0,5	L mm	A ±	E ±
	Nom. Size	Class				




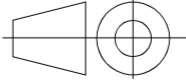
SECTION A-A



FORGING NOTES:
Not dimensioned radius R=1.5 mm
Draft angle MIN. 2° except where differently marked.
Metal allowance MIN. Allowance_min mm where marked with (— · —· —)
Please refer to the model for everything that is not dimensioned

Ra 12.5

Technical Specifications					
Technical Document					
Fixture/Mould Asset ID.					
Coating/Heat Tre./Roughness	R01	M16 delikler eklenmiştir.	01/07/2024	T.ŞABA	
Paint/Color	Modf. No	Modification Description	Date	Sign	

				S355J2 EN 10025		9.9
Item No	Designation Name of Item	Qty.	Standard Identification No Company	Material Company Code	Dimension	Weight (Kg)
TYP	ISO 21920-1	ISO 8015	ISO 2553	General Tol.	ISO 2768	f <input type="checkbox"/> m <input checked="" type="checkbox"/> H <input type="checkbox"/> K <input checked="" type="checkbox"/>
	EN 15085-2 Certification Level		CL1 <input type="checkbox"/> CL2 <input type="checkbox"/> CL3 <input type="checkbox"/>	Weld Pro.	ISO 13920	A <input checked="" type="checkbox"/> B <input type="checkbox"/> E <input checked="" type="checkbox"/> F <input type="checkbox"/>
				Cast Steel	TS 12708	Lm2 <input type="checkbox"/> Lr2 <input type="checkbox"/> Sm2 <input type="checkbox"/> Sr2 <input type="checkbox"/>
	Approved	P.FARINA		Scale	<div> Turkish Railway Vehicles Industry Inc.</div>	
	Checked	M.BORLO		1:2		
	Prepared	E.PINTUS				
			Anti Yaw Support RH		EM20.24.03.20041	
	Date:	Parts List No:		Sheet: 1/1	Size:A2	Rev:01